#### **TILES & SANITARYWARE**



A BRAND OI



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KITCHEN PLATFORMS & COUNTERTOPS COLLECTION



BRAND OF

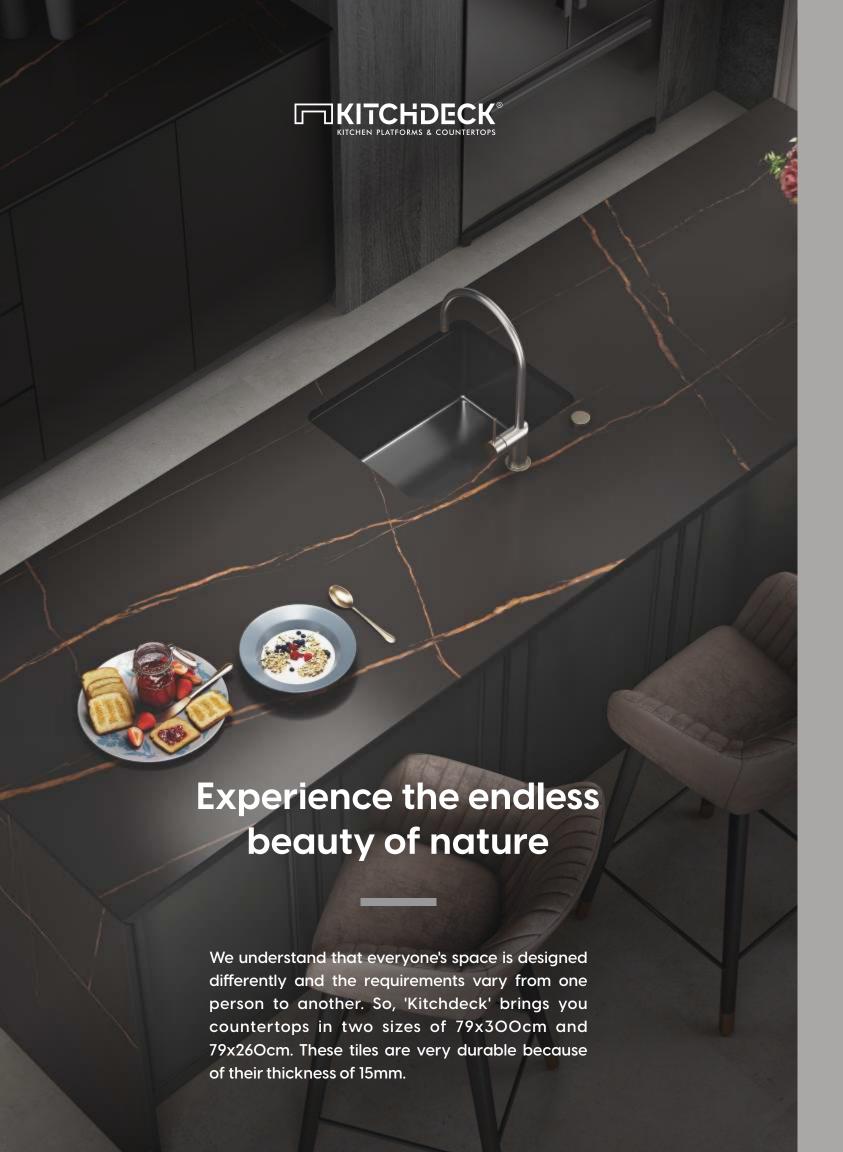


Designed exclusively for 'SPACERA' and 'LUMIERA' dealers' segments

# Turning routines into experiences

We try to make every moment special and our spaces picture perfect. So, we bring you products that make your space look like its right out of a dream. We believe in turning your routine into experiences by giving it a special touch. Build a modern space with classic elegance and durability that leaves everyone in awe.

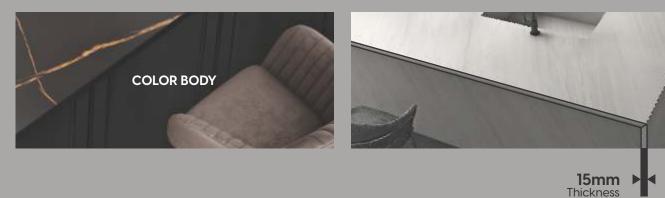




79x 300 cm

79x 260 cm

80x 240 cm





iM<sup>+</sup> Technology, Towards A Better You

We have never been as precautions as we are now about our health and hygiene. We are battling every day to increase our immunity and keep ourselves fit.

'iM<sup>+</sup> Technology' is our most exciting innovation yet. It helps the product surface repel any liquid. It does not allow unwanted and harmful living organisms to stay and/or grow. It requires the lowest maintenance efforts

We have and we always will put in our efforts to keep your safe place better and safer.





As smooth as the breezing wind, 'POSH Surface' is yet another achievement for us. The exceptional surface is achieved with the exclusive and patented Italian technology, which is the first of its kind in India. It takes the surface quality to where no other technology can reach.

With this innovation, we have overcome the myth that smooth surfaces get scratches and stains. Despite having the unmatched smoothness, 'POSH Surface' is resistant to scratches.

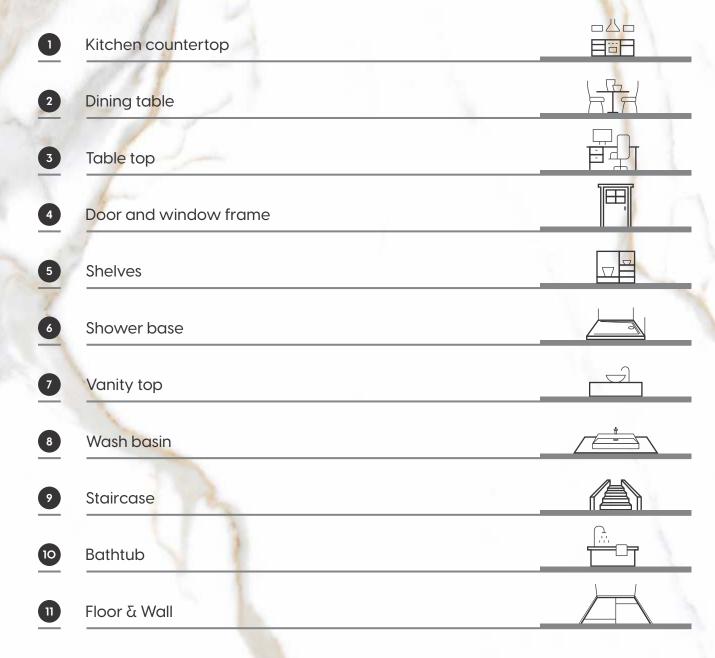
Lowest maintenance efforts	ф::-
Antibacterial surface / Hygienic surface	<del>\</del>
Liquid repellent and Water resistant	
Impact resistant	M. Sz.
Frost resistant	**
Scratch resistant and Abrasion resistant	<u>\</u>
Chemical and Stain resistant	
Fire resistant	212
Heat resistant	\$55
Resistant to bending	

#### Features

The most important requirement in these modern times is the urgent need for hygiene. These tiles from Kitchdeck are easy to clean providing you a germ-free surface.

It is also resistant to water, heat, fire, chemical, impact and much more making it the ideal choice for any space.







These tiles are not just used as the surface of countertops where you cook, but it is used for many purposes. Some use it to make their dining table, bathtub, as a shelf surface or shower base or even door and window frame.

The dynamic nature of the tiles makes them useful for various purposes giving a unique and smooth look to every corner of your space.







# Approach Area



Residential Areas



Schools and Colleges



Commercial Areas



Religious Places



Hospitals

Railway

Stations



Shops ar Malls



Parks and Outdoor Furnitures



Hotels and Restaurants



Public Places

# Edge Profiles

Giving a nice trim to the edges of the tiles adds to its beauty. As these tiles are of the good thickness of 15mm & color body, it is possible to shape its edges in different styles and create aesthetically rich countertops for your space. Well trimmed edges also make for cleaner and elegant joints.



#### Joint Possibilities





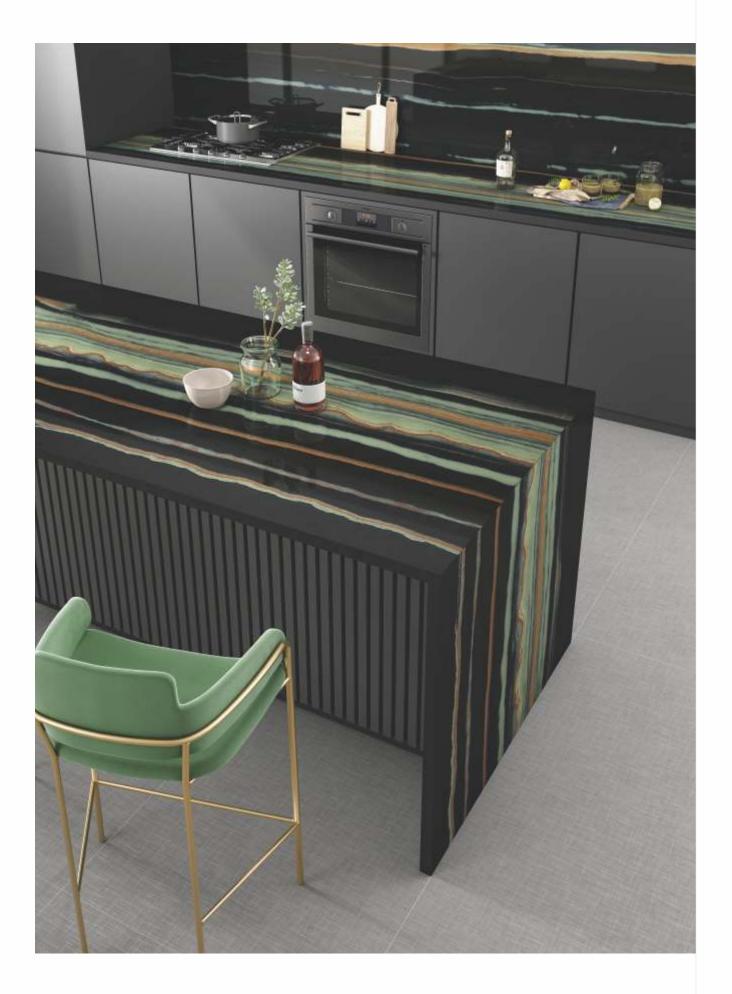


Birds beak

Soft corner



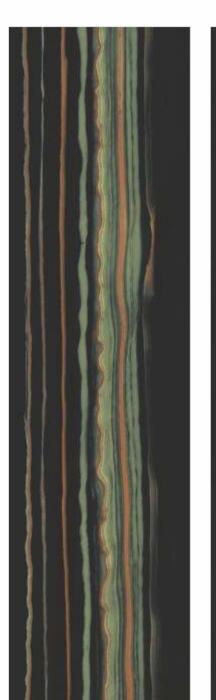




### Black Bamboo











Random pattern - 3



# Calacatta Rose



# Calacatta Rose







Random pattern - 3



# Calacatta







Random pattern - 4



# Calacatta Sun







Random pattern - 3





# Lillac







Random pattern - **5** 



### Carrara Arbescato







Random pattern - 2



# Macaubas



#### Macaubas







Random pattern - 5



# Golden Silk White







Random pattern - 2



# Onyx Beam







Random pattern - 4



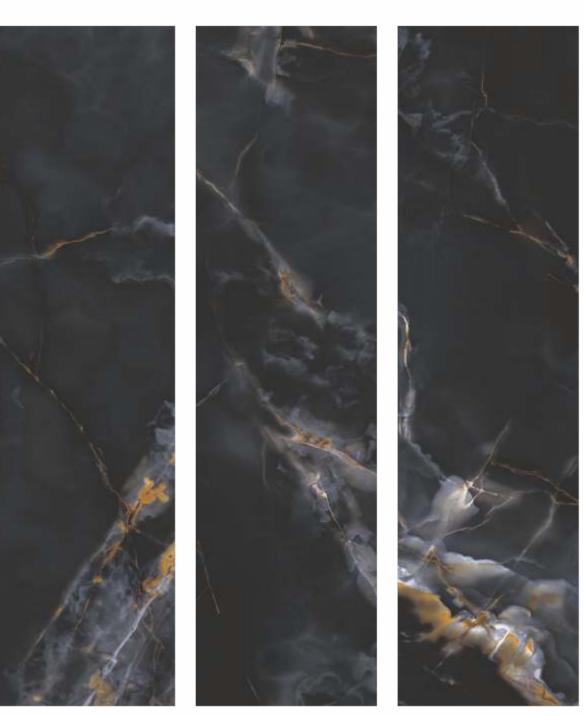
# Onyx Thunder



# Onyx Thunder







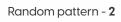
Random pattern - 5

### Portoro Flame













# Taurus Black











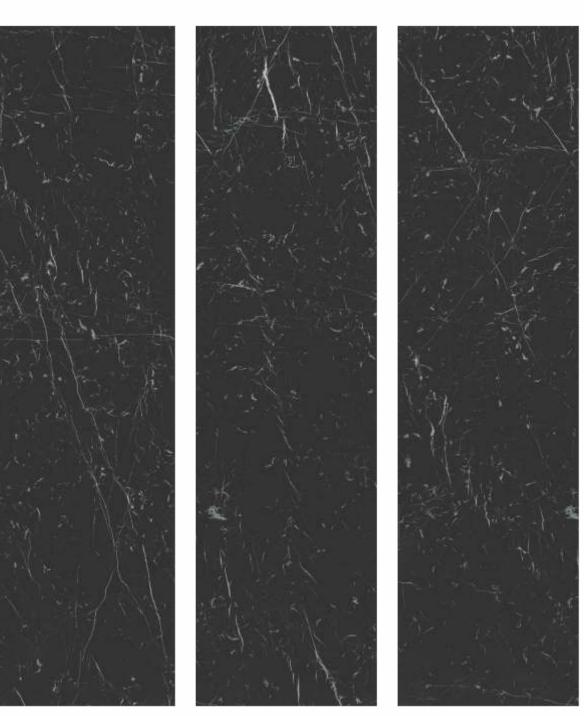
Random pattern - 4



# Marquina Jet







Random pattern - 3



# Black Antique











Random pattern - 3

### Nano White

Size - **79x3OOcm, 80x24Ocm** Surface - **Polish** Thickness - **15mm** Type - **Color body** 













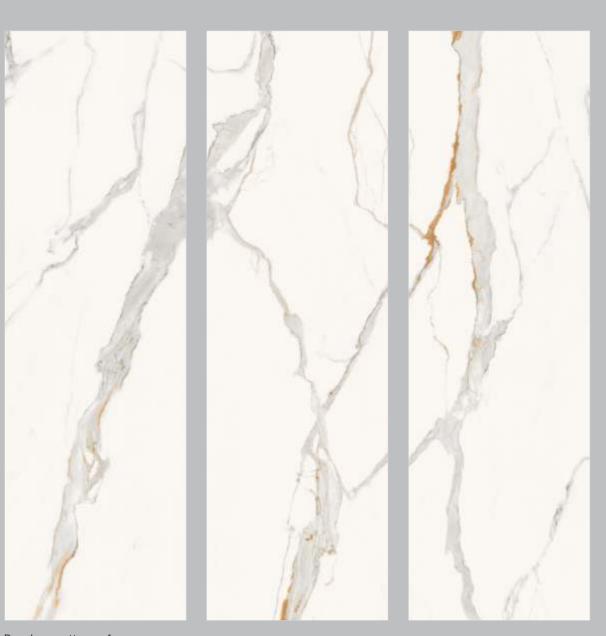




### Statuario Natural







Random pattern - 4

# Statuario Gold





# Statuario Gold







Random pattern - 4



#### Saint Laurent White







Random pattern - 4



# Black Saint Laurent



# Black Saint Laurent











Random pattern - 4



# Golden Silk White

# Ocean Black

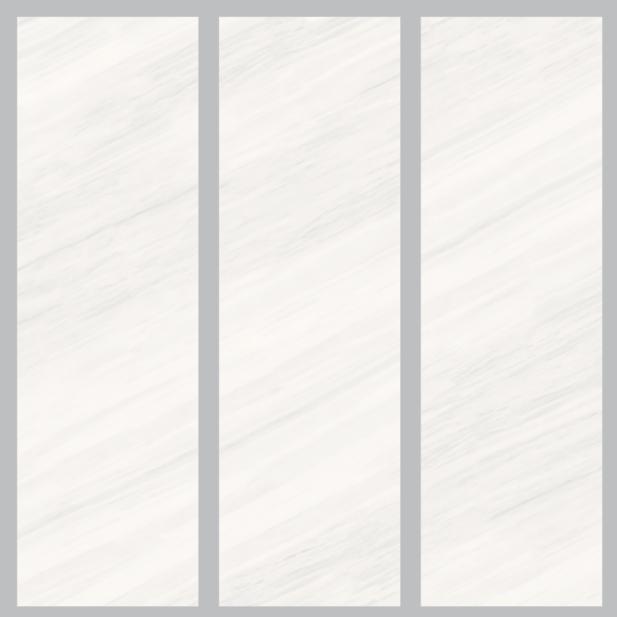


#### Golden Silk White

Size - **79x26Ocm**Surface - **Posh**Thickness - **15mm**Type - **Color body** 







Random pattern - 4

#### Ocean Black







Random pattern - 4



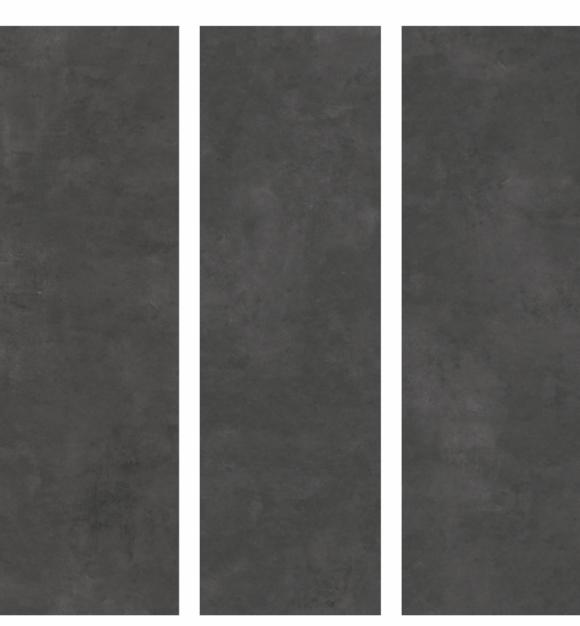
## Metal Grey



## Metal Grey







Random pattern - 4



## Antique Grey

# Antique Grey











Random pattern - 4





## Pietra Grey

# Pietra Grey











Random pattern - 4





## Sarona

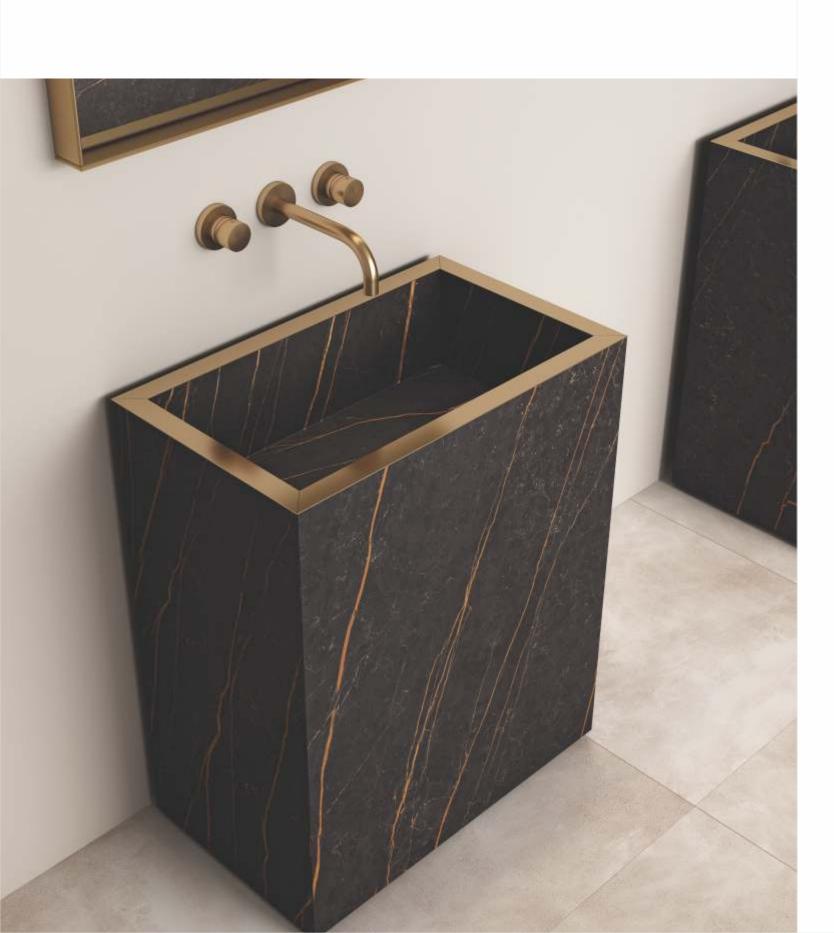
## Sarona



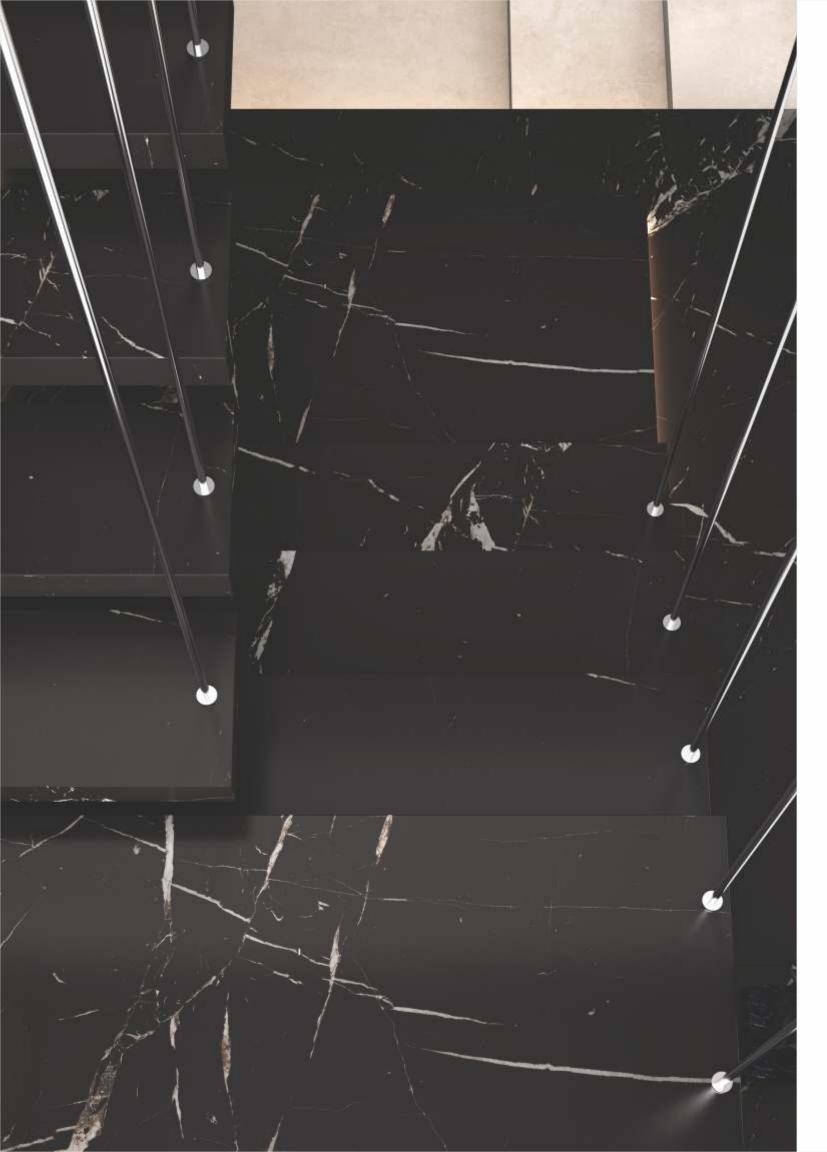




Random pattern - 4







## Marquina











Random pattern - 4

### CLEANING & MAINTENCE

Our products are non porous (due to their high quality raw materials, stringent production parameters and state of the art technology), hence any dust or deposited waste cannot penetrate the surface.

For most cases only a damp cloth is sufficient for cleaning.

Regular cleaning highlights the aesthetic features of the surface and gives it exceptional shine.

For highly aggressive cleaning caused by some common food and substances follow the table below.

TYPE OF STAIN	CHEMICAL PRODUCT	EXAMPLE		
Grease	Alkaline - Solvent	Detergent		
Oil	Solvent	Ammonia, Backing Soda		
Ink	Oxidant - Solvent	Alcohol, Liquid Bleach, Nail Paint Remover		
Rust	Acid	Hydrochloric Acid, Vinegar, Red Harpic		
Lime	Acid	Descaling Reagent, Hydro Chloric Acid		
Cement	Acid	Hydro Chloric Acid		
Wine	Alkaline	Ammonia, Liquid Bleach		
Coffee	Alkaline - Solvent	Ammonia, Liquid Bleach		
Rubber	Solvent	Alcohol, Thinner		
Plaster	Acid	Hydro Chloric Acid		
Candle Wax	Solvent	Alcohol, Thinner		
lodine	Oxidant	Liquid Bleach		
Blood	Oxidant	Liquid Bleach		
Ice Cream Alkaline		Liquid Bleach		

Note: It is recommended that any kind of stain needs to get clean immediately / as soon as possible.

### TECHNICAL SPECIFICATION



CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.Bla	STANDARD AS PER IS 15622:2017 Gr.Bla	METHOD OF TESTING	MEAN VALUE OF SIMPOLO
Regulatory Properties —————				
Deviation in Length and Width	±0.30 % (±1.00 mm)	±0.10 %	ISO 10545-2/IS 13630-1	± 0.10 %
Deviation in Thickness	±5.0 % (± 0.50 mm)	±5.0 %	ISO 10545-2/IS 13630-1	± 5.0 %
Straightness in Side	±0.30 % (± 0.80 mm)	±0.10 %	ISO 10545-2/IS 13630-1	± 0.10 %
Rectangularity	±0.30 % (±1.50 mm)	±0.10%	ISO 10545-2/IS 13630-1	± 0.10 %
Surface Flatness Central Curvature	±0.40 % ( ± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.20 %
Surface Flatness Edge Curvature	±0.40 % ( ± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.20 %
Surface Flatness Warpage	±0.40 % (± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.10 %
Surface Quality	>95% defects free	>95% defects free	ISO 10545-2/IS 13630-1	>95% defects free
Small Color Difference (For Plain Colour)	ΔΕ <1.00	N.A.	ISO 10545-16	ΔE <0.80
Glossiness ( Polished)	As per Manufacturer	As per Manufacturer	Gloss Meter 60°	≥ 90
Glossiness (Satin/Posh)	As per Manufacturer	As per Manufacturer	Gloss Meter 60°	7 ≤ Gloss Value ≤ 25
Structural Properties —————				
Water Absorption	≤0.50 %	≤0.080 %	ISO 10545-3/IS 13630-2	≤0.080 %
Bulk Density	As per Manufacturer	Min 2.20 g/cc	ISO 10545-3/IS 13630-2	> 2.28 gm/cc
Massive Mechanical Properties ——				
Modulus of Rupture	Min. 35.0 N/mm²	Min. 35.0 N/mm²	ISO 10545-4/IS 13630-6	Min. 40.0 N/mm²
Breaking Strength Thickness ≥7.5 mm	Min 1300.0 N	Min 1300.0 N	ISO 10545-4/IS 13630-6	Min 6000.0 N
Surface Mechanical Properties ——				
MOH'S Hardness #	As per Manufacturer	Min. 5	BS EN 15771/IS 1363O-13	Polished Min 4**/ Satin & Posh Min 6
Surface Abrasion Resistance #	As per Manufacturer	Min. Class II	ISO 10545-7/IS 13630-11	Polished Min II**/ Satin & Posh Min III
Thermal Hygrometric Properties ——				
Moisture Expansion	Max 0.06% (0.6 mm/m)	Max 0.02 mm/m	ISO 10545-10/IS 13630-3	Max 0.02 mm/m
Thermal Expansion(COE) at 100°C	As per Manufacturer	Max. 6.0 x 10-6	ISO 10545-8/IS 13630-4	Max. 6.0 x 10-6
Thermal Shock Resistance	Min 10 Cycle	Min 10 Cycle	ISO 10545-9/IS 13630-5	Min 10 Cycle
mpact Resistance(COR) #	Min. 0.55	Min O.55	ISO 10545-5/IS 13630-14	Min O.55
Frost Resistance	As per Manufacturer	As per Manufacturer	ISO 10545-12/IS 13630-10	Frost Proof
Crazing Resistance at 7.5 bar	4 Cycle	4 Cycle	ISO 10545-11/IS 13630-9	4 Cycle
Chemical Properties ————————————————————————————————————				
Resistance to Staining Glazed	Min. Class 3	Min Class 1	ISO 10545-14/IS 13630-8	Min. Class 3/Min. Class 1
Resistance to Household Chemicals & Swimming Pool Salts Glazed	Min Class GB	Min Class AA	ISO 10545-13/IS 13630-8	Min Class GB/Min Class AA
Resistance to Low Concentrate Acid and Alkalis Glazed	As per Manufacturer	As per Manufacturer	ISO-10545-13/IS 13630-8	Min Class GLB***/ Min Class A***
Resistance to High Concentrate Acid and Alkalis Glazed	As per Manufacturer	As per Manufacturer	ISO-10545-13/IS 13630-8	Min Class GHB***/ Min Class A***
Safety Properties ————————————————————————————————————				
Skid Resistance -(DCOF-WET PENDULUM)##	As per Manufacturer	As per Manufacturer	BS 7976-2	Glossy ≥PO,Satin,Posh ≥P1
Slip Resistance -Satin/Posh DCOF- R Value )##	As per Manufacturer	As per Manufacturer	DIN 5113O	R9 to R1O
Lead and Cadmium release	As per Manufacturer	N.A.	ISO-10545-15	Does not yield Pb &Cd

## PACKING DETAILS

PRODUCT	SIZE	ACTULE SIZE	THICKNESS	TILES / BOX	COVE	RAGE AREA / BOX
	79x300cm	790x3000mm	15 mm	1 pc	25.51 Sq ft	2.37 Sq m
KITCHDECK	79x26Ocm	790x2600mm	15 mm	1 pc	22.11 Sq ft	2.54 Sq m
	80x240cm	800x2400mm	15 mm	1 pc	20.67 Sq ft	1.92 Sq m

<sup>\*</sup> Whichever is Lower 
\*\* With nano technology (Polished Vitrified tiles) Depending on Application area (low or high intensity of trafic) 
\*\*\* Except Hydrofluoric Acid & it's compound

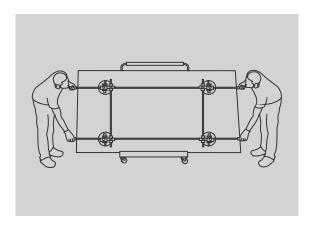
<sup>#</sup> Tiles Intended for use on floor ## For Floor tiles,as per customer requirement

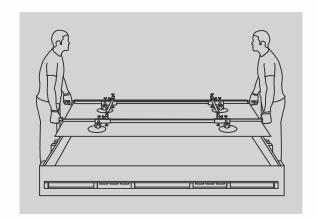
#### MANUALLY TRANSPORTING A KITCHDECK

### COUNTERTOP

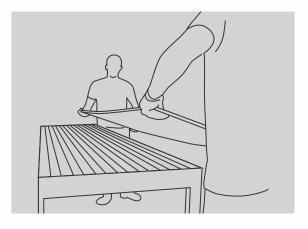
Only for 1/4" Slabs

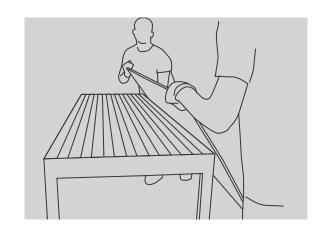
#### MOVING A KITCHDECK COUNTERTOP





#### RAISING A KITCHDECK COUNTERTOP ONTO A BENCH



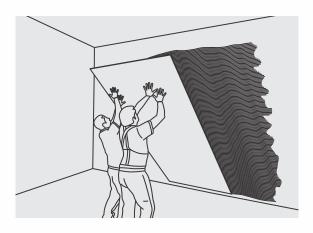


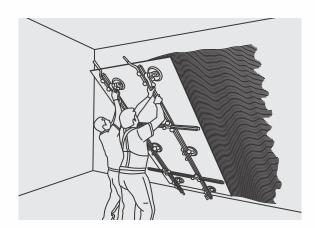
X INCORRECT

X INCORRECT

✓ CORRECT

#### HANDLING KITCHDECK FOR WALL





✓ CORRECT

#### /

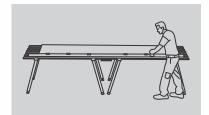
### WORKING WITH THE VARIOUS VERSIONS OF

#### KITCHDECK COUNTERTOP

#### **CUTTING WITH DIAMOND DISCS**

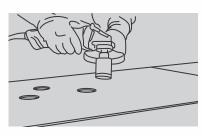


- All products of Chefstone can be cut using diamond discs fitted onto the hand-held electrical grinding machine. Disc rotation speed must be high (>10000 RPM) and should have a low feed rate (< 1 m/min). Depending on the type of disc and the length of the cut, it may be necessary to cool the disc with water. Recommended discs are the thin types generally used for cutting porcelain stoneware. The advantages of this type of cut include ease-of-execution and the possibility to cut. during installation.



- Tile should be kept on FLAT support while cutting. Do not keep any hollow gaps underneath the tile.

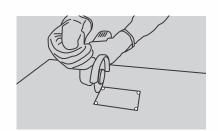
#### DRILLING





- As an alternative, you can use cutting discs fitted to angle grinders, electrical drills or battery-operated screwdrivers.

#### **INTERNAL CUT / L-SHAPED CUT**



- To obtain internal and L-shaped corners, round off the vertex of the internal corner using bits with a radius of at least 5mm that reduce the risk of breakage. Then cut with diamond discs, taking care to stop moving the cutting tool forward when you reach the hole previously drilled. To drill and cut using diamond discs, follow the instructions provided above.

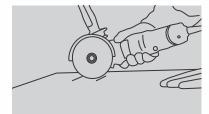
#### When using these tools:

- Cool the point being drilled with water
- Do not exert too much pressure and bear in mind the resistance of the type of laminated stoneware you are working on
- If you are using tungsten bits, start drilling at a low speed
- If you are using drills or screwdrivers, do not select hammering mode

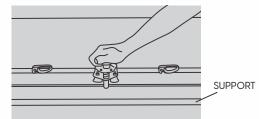
#### **EDGE-FINISHING**



- Edges can be finished by hand using abrasive diamond sponges or emery paper. With a light passage on the side of the slab, you can obtain a slightly rounded-off edge or with repeated passages a bevelled effect.



- The same results can be obtained with sanding discs fitted onto hand-held angle arinders.



- While cutting the STRIP from the tile, put a strong support on the edge of the tile from edge to edge and then cut it. This is a must do to avoid breaking of the tile from the edges.

### INSTRUCTIONS FOR MANUAL INSTALLATION:

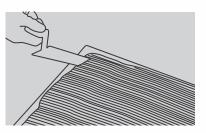
#### **APPLYING ADHESIVE**

#### SINGLE LAYER METHOD



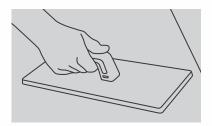
- This method refers only to adhesives that bear the indication "single-layer" by the manufacturer. Spread adhesive on the complete surface of the support. Follow the instructions of the manufacturer of the adhesive as regards type of spatula and spreading methods.

#### DOUBLE-LAYER METHOD



- Apply adhesive with the double-layer technique i.e. by spreading a full bed adhesive on the surface, using a 6mm square notched trowel. Then apply the adhesive also to the rear of the slab using a 3mm square notched trowel. Remember to add extra adhesive on the corners of the tile.

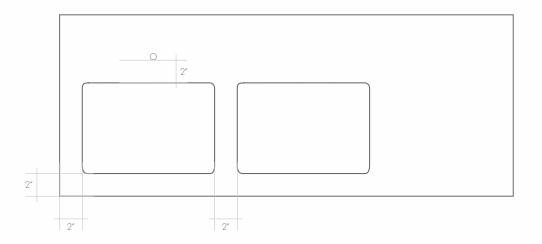
#### **COMPRESSING THE TILE**



- After laying the tile, make sure it is firmly bound to the underlying surface to prevent gaps and air bubbles forming. For this purpose you must use a tile beater with a rubber bottom.

#### **CUTOUT DESIGN**

The minimum distance between a cutout and the edge of the slab must be at least 2". The size recommends distances greater than 2" when the kitchen design allows as it makes the countertop firmer.



#### **IMPORTANT**



All cutout corners must have a minimum diameter of 1/4". Never leave 90° angles.

We recommend radiuses of more than  $1/4^{\prime\prime}$  when the kitchen design allows as it makes the countertop firmer.









The correct way to create a cutout, except with waterjet and digital control bits, is to first drill the corners and then the rest of the cuts

#### **GUIDELINES FOR CUTOUTS:**

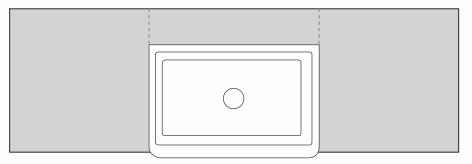
- Two straight cuts must never be joined No squared inner corners
- All inner corners must have one radius

If the countertop design so allows, avoid large cutouts. Experienced manufacturers make large cutouts but following their own risk assessment.

If the countertop design so allows, avoid Chefstone countertops with unbalanced weights:



Irregular cuts are also not recommended such as for a "farmhouse sink"; in these cases, add joints to the countertop design:





#### **OBSERVATIONS**

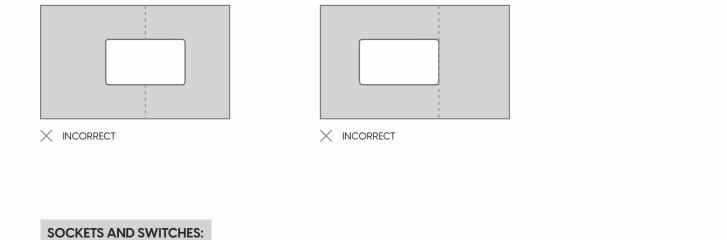
#### L-shaped countertops

Dividing L-shaped countertops into several parts is

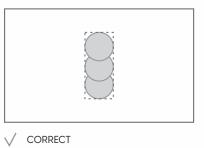


Make sure the furniture is in perfect conditions and level before installing this type of

#### OTHER TYPES OF DESIGNS TO BE AVOIDED:



Gaps made to insert accessories (sockets, switches, etc.) should be done using circular drills; they may overlap.



### KITCHDECK COUNTERTOP CLEANING INSTRUCTIONS

#### DAY TO DAY CLEANING

Chefstone countertops are very easy to clean and does not require special maintenance. For daily care, use neutral detergents diluted with plenty of hot water. Detergents should not contain wax or leave glossy stains. Dry with a good quality microfibre cloth. Rinse with water once cleaned and clean off the water using another dry microfibre cloth. The detergents used should be diluted on the basis of information provided on the product packaging. Carry out a first cleaning upon the installation of the kitchen countertop in order to remove traces or residues of mastics and silicones possibly used during installation. With time and with the use of ordinary detergents sold commercially, opaque films can be formed on the surface of the plate. Some drink such as Coca Cola ®, water and wine, if spilt on the surface of the tile could eliminate these films and restore the original appearance. The "stains" created by drinks will be the only really clean parts of the tile. To avoid the formation of these waxes, and opaque stains, it is recommended to use only neutral detergents for routine cleaning. To remove the above mentioned stains the entire surface of the tile must be "dewaxed".

Neutral, wax-free detergent list					
( ) Follow the instructions given on the package. Test the product before actual use. This applies in particular to honed or polished products.					
Name of detergent	Manufacturer				
Floor Cleaner Fila Cleaner Pflegereiniger HMK P15 Bonamain Plus Bonadecon	Faberchimica Fila Lithofin HMK Bonasystems Italia Bonasystems Italia				

	Neutral, wax-free deterge	ent list					
Support to clean	What do you see?	What should you do?					
	Glossy stains	What should you do?					
KITCHDECK COUNTERTOP		Apply a slightly acidic detergent (such as Tile Cleaner by FABERCHIMICA or Bonamain PLUS the Bonasy stems Italy) undiluted and leave for 5- 10 minutes Rub with a					
	It stains, absorbs	white pad, rinse well with					
		water and dry with microfibre cleaning cloth.					

#### RESISTANCE TO COLD LIQUIDS

EN 1272O - RESISTANCE TO COLD LIQUIDS							
Products	Contact Time						
	16 hours	1 hour	10 min	10 sec			
Acetic acid (10 % aqueous solution) Acetone Ammonia (10 % aqueous solution) Red Wine Citric acid (10 % aqueous solution) Detergent Solution Coffee Chloramine T (2.5% aqueous solution) Ethanol (48% aqueous solution) Ethyl-butyl acetate (1:1) Olive Oil Paraffin oil Sodium Carbonate (10 % aqueous solution) Sodium chloride (15% aqueous solution) Tea Distilled water Lager Beer	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	/ - / / / / / / / / / / / / / / / / / /	/ - / / - - / / - - / - - /	- / /			
	5	/	/	-			

Evaluation of the results	
/	Not necessary
-	Not required by UNI 10944

CATAS porcedure - RESISTANCE TO COLD LIQUIDS (CLEANING PRODUCTS)					
Products	Contact Time : 16 hours				
Cif Gel with bleach	5 (No change)				
Cif Spray active with bleach	5 (No change)				
Cillit Bang limestone and dirt	5 (No change)				
Cif Power Cream Kitchen	5 (No change)				
Ajax Classic Universal	5 (No change)				
Glassex with ammonia	5 (No change)				
Multipurpose Sanitizing Vetril	5 (No change)				
Ace bleach	5 (No change)				
Viakal	5 (No change)				
Denatured alcohol	5 (No change)				
Ammonia (sol.6 / 7 %)	5 (No change)				
Mastro Lindo	5 (No change)				
Ajax floors	5 (No change)				
Rio Casamia floors	5 (No change)				
Lysoform Casa	5 (No change)				

Evaluation of the results	Contact Time : 16 hours
5	No change
4	Slight level of change
3	Moderate level of Change
2	Significant level of Change
1	Very high level of change

#### **HEAVY CLEANING**

In general it is recommended to proceed with a first cleaning process with warm water and a mild detergent.

If this operation is not sufficient, one can proceed to more aggressive cleaning techniques, depending on the nature of the stain.

It is very important to respect the information in the data sheets and labels of the products used.

With the use of cleaners listed below, it is recommended to pay special attention, as they are particularly aggressive, especially around the cooking hob, sink and in any adjacent elements that are not made of laminated porcelain.

Support to clean	Type of dirt	What to use	Instructions	Name of detergent	Manufacturer
	Coffee, Coca Cola®, fruit juice	Detergent Alkaline-based	Follow the instructions given by the manufacturer of the detergent.	Coloured stain remover Ps87 Greslind	Falberchimica Fila Panaria Group
	Wine	Oxidising detergent	Follow the instructions given by the manufacturer of the detergent.	Oxidant	Faberchimica
etergents			Follow the instructions given by the manufacturer of the detergent. Test the product on the tiles before use. This acolies in particular to honed or polished products.	Viakal	Procter & Gamble
X TOP	Rust	Acid-based etergents	Dilute the product and apply directly on the stain. Allow to act for 10/20 minutes then rinse thoroughly. If necessary repeat. Test the product on the tiles before use. This applies in particular to honed of polished products.	Diluted muriatic acid	(various manufacturers))
KITCHDECK COUNTERTOP	Pencil marks and metal marks	Abrasive paste	Follow the instructions given by the manufacturer of the detergent. Test the product on the tiles before use. This applies in particular to honed or polished products.	Polishing cream Vim clorex Detergum (*) Strong remover (*) (*)DO NOT use on lapped or polished products.	Faberchimica Guaber Zep Italia Faberchimica
	Ink,felt-tip pen	Detergent solvent based	Solvents should be applied undiluted directly on the stain. Let them act for about 15/30 seconds. If necessary repeat. As far as "Coloured stain remover" is concerned, follow the manufacturer's instructions.	Nitro thinner 1,2-dichloroethylene Turpentine / white spirit Coloured stain remover	(various manufacturers) (various manufacturers) (various manufacturers) Faberchimica
	Nail polish	Detergent solvent based	Solvents should be applied undiluted directly on the stain. Let them act for about 15/30 seconds. If necessary repeat.	Acetone Solvent for nail polish	(various manufacturers) (various manufacturers)
	Dirt from grout	Detergent for grout	Follow the instructions given by the manufacturer of the detergent	Fuganet Fugenreiniger	Fila Lithofin

### PHYSICAL AND CHEMICAL CHARACTERISTCS

Technical		Ctan days /Tost	Standard/Test Values		Values Values	Only on demand		
	Characteristics			Values LINEA 5mm	Values LINEA DOUBLE-LAYER			
V	Water absorption	ISO 10545-3	≤ 0,05%	≤ 0,05%	≤ 0,05%	≤ 0,05%	≤ O,O5%	
_	Bending strength	ISO 14617-2	(Depending on the type of support)	≥ 50MPa				
	Frost- resistance	ISO 10545-12	KM f25 = 1	KM f25 = 1				
<u> </u>	Chemical Resistance to house hold cleaning products	ISO 10545-13	C4 No visible effect	C4 No visible effect				
*	Resistance to cold liquids	EN 1272O	5 No visible effect	5 No visible effect				
<u>\$</u>	Deep abrasion resistance	ISO 10545-6	30.0 mm.	30.0 mm.	30.0 mm.	30.0 mm.	30.0 mm.	
<u>\$</u>	Scratch resistance	BSEN 15771	5 No visible effect	5 No visible effect				
	Release of lead and cadmium	ISO 10545-15	No emission	No emission	No emission	No emission	No emission	
	Light Resistance	UNI EN 15187	5 No visible effect	5 No visible effect				
<u> </u>	Impact Resistance	ISO 10545-5	(Depending on the type of support)	Mean value = 3J				